

**5050, 6458, 6464 & 7676 DRYER BLOWER (HIGH VOLTAGE)  
A1000 INVERTER PROGRAMMABLE**

| CONSTANT | VALUE    | CONSTANT | VALUE  |
|----------|----------|----------|--------|
| A1-01    | 2 Note 3 | E1-06    | Note 4 |
| A1-02    | 0        | E1-07    | 3      |
| A1-03    | Note 2   | E1-08    | 26     |
| B1-01    | 1        | E1-09    | 1.5    |
| B1-02    | 1        | E1-10    | 20     |
| B1-03    | 1        | H2-01    | E      |
| B1-17    | 1        | H3-12    | .5     |
| C1-01    | 3        | L1-01    | 0      |
| C2-01    | 1.0      | L2-01    | 2      |
| C6-01    | 1        | L8-05    | 0      |
| C6-02    | 2        | L8-07    | 0      |
| E1-01    | 480      | H1-01    | 40     |
| E1-03    | F        | H1-02    | 41     |
| E1-04    | Note 4   | H3-03    | 200    |
| E1-05    | 480      |          |        |

Note 2: 2220 is initialize - otherwise 0

Note 3: Set to 0 after programming

Note 4: Frequency of installation

Note 5: Set overload to 48 amps

Release Date: September 12, 2013

Revision F